

EUROCLEAR 4:1 URETHANE CLEARCOAT



A high solids formulation that offers exceptional value and versatility for spot, panel, and overall repair.

Features:

- Versatility with three activators: Fast, Standard, Slow
- High gloss, fast dry finish with easy buffing that will perform with most water-based and solvent-based basecoat systems

Suitable surfaces:

- Automotive refinish basecoats (water and solvent based)
- Automotive refinish single stage
- Existing finishes that have been sanded and cleaned

Note: Clearcoat should not be applied over acrylic lacquers or existing finishes which have not been sanded.

Advantages:

- Easy to use
- Durable, high gloss
- Versatility and value
- High solids formulation
- Fast drying

Product	Content	Art. No.	P. Qty.
4:1 Clearcoat	3.78 L	5866.200107	1
Slow activator	0.95 L	5866.400113	
Standard activator		5866.400114	
Fast activator		5866.400115	

Dry and Flash Time

	Slow	Standard	Fast
Flash Time	15-20 min	10-15 min	5-10 min
Tack Free	1 hr	45 min	20 min
To Sand	6-8 hrs	3-6 hrs	3-6 hrs
To Buff	6-8 hrs	3-6 hrs	3-6 hrs
To Deliver	6-8 hrs	3-6 hrs	3-6 hrs

Pot Life

Activator	Time
Slow	1.5 hrs
Standard	35-45 min
Fast	25-35 min

Note: Pot Life will shorten as temperatures increase. Not recommended for use in temperatures below 16°C.

Mix Ratio: 4:1 (Clearcoat 4 parts : Activator 1 part)

Stir thoroughly between each addition and strain before spraying material

Application:

1. Allow the final coat of basecoat to dry in accordance with manufacturer's directions.
2. Use a tack cloth to remove any surface contaminates that may have settled on the basecoat.
3. Apply two full wet coats to a maximum of 6 mils wet, allowing 10 to 15 minutes flash time between coats or as conditions dictate.

Notes: DO NOT apply over non catalyzed acrylic or synthetic enamels or acrylic lacquer finishes.

- It is important to test the compatibility of this product with your paint system. This product is not recommended for use in temperatures below 16°C. The use below these temperatures will affect dry times, performance and finish. Always keep containers closed to prevent moisture contamination.

Force Drying:

- Purge Time: 40 min
- Bake Time: at 140°F: 40 min
- Allow the final coat to flash for 20 minutes before baking. May be wet sanded and buffed after 1 hour of cool down time. Baking will increase gloss.

Repairing and Recoating:

- May be recoated after 8 hours of dry time or upon cool down after force drying. After 24 hours, Euroclear must be sanded with 1200 to 1500 grit before recoating.

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